



- ▶ Special geometry allows for high chip loads and feed rates.
- ▶ Small corner radius for added strength and smoother cutting action.
- ▶ Excellent for slotting and profiling at high speeds.
- ▶ Made from premium submicron grain carbide.
- ▶ Available with ZrN and other coatings. See Coating Information section for more details.

Tolerance +.000/- .002



ALUMINUM CUTTING END MILLS, 2 FLUTE SHORT FLUTE LENGTH WITH REDUCED NECK

TOOL	EDP	RADIUS	SIZE	SHK	LOC	NECK LGTH	REACH	OAL
ALMGN-606	12463	.008	3/16	3/16	1/4	5/16	9/16	2
ALMGN-808	12465	.010	1/4	1/4	5/16	7/16	3/4	2-1/2
ALMGS-808	10837	.010	1/4	1/4	1/2	3/8	7/8	2-1/2
ALMGS-1212	10839	.015	3/8	3/8	1/2	3/8	7/8	2-1/2
ALMGN-1212-1	12467	.015	3/8	3/8	1/2	7/8	1-3/8	3
ALMGN-1212-2	12469	.015	3/8	3/8	1/2	1-7/8	2-3/8	4
ALMGS-1616	10841	.020	1/2	1/2	5/8	1/2	1-1/8	3
ALMGN-1616-1	12471	.020	1/2	1/2	5/8	1-1/2	2-1/8	4
ALMGN-1616-2	12473	.020	1/2	1/2	5/8	2-1/2	3-1/8	5
ALMGS-2424	10843	.030	3/4	3/4	1	7/8	1-7/8	4
ALMGN-2424-1	12475	.030	3/4	3/4	1	1-7/8	2-7/8	5
ALMGN-2424-2	12477	.030	3/4	3/4	1	2-7/8	3-7/8	6

ALUMINUM CUTTING END MILLS 2 FLUTE, ALL LENGTHS

TOOL	EDP	RADIUS	LENGTH	SIZE	SHANK	LOC	OAL
ALMG-404	17737	.010	STD	1/8	1/8	3/8	1-1/2
ALMG-606	17739	.010	STD	3/16	3/16	5/8	2
ALMG-808	17741	.010	STD	1/4	1/4	3/4	2-1/2
ALMG-808-L	17755	.010	LONG	1/4	1/4	1-1/8	3
ALMG-1010	17743	.010	STD	5/16	5/16	13/16	2-1/2
ALMG-1010-L	17756	.010	LONG	5/16	5/16	1-1/8	3
ALMG-1212	17745	.015	STD	3/8	3/8	1	2-1/2
ALMG-1212-L	17757	.015	LONG	3/8	3/8	1-1/8	3
ALMG-1414	17747	.015	STD	7/16	7/16	1	2-3/4
ALMG-1616	17749	.020	STD	1/2	1/2	1	3
ALMG-1616-L	17759	.020	LONG	1/2	1/2	2	4
ALMG-2020	17751	.020	STD	5/8	5/8	1-1/4	3-1/2
ALMG-2020-L	17760	.020	LONG	5/8	5/8	2-1/4	5
ALMG-2424	17752	.030	STD	3/4	3/4	1-1/2	4
ALMG-2424-L	17761	.030	LONG	3/4	3/4	2-1/4	5
ALMG-3232	17754	.030	STD	1	1	1-1/2	4
ALMG-3232-L	17762	.030	LONG	1	1	2-1/4	5

COATINGS: To order coated tools, add TiN, TiCN, or AlTiN after the tool name or change the first digit of the EDP to 2 for TN, 4 for TiCN, or 5 for AlTiN.

