



DIE AND MOLD MILLING 2 FLUTE, nACo COATED FOR HARDENED STEEL

TOOL	EDP	SIZE	SHANK	LOC	NECK	OAL
HMG-401-B	13484	1/32	1/8	1/32	1/32	3
HMG-402-B	13485	1/16	1/8	1/16	1/16	3
HMG-403-B	13486	3/32	1/8	3/32	3/32	3
HMG-404-B	13136	1/8	1/8	1/8	1/8	3
HMG-606-B	13137	3/16	3/16	3/16	3/16	3
HMG-808-B	13138	1/4	1/4	1/4	1/4	3
HMG-1010-B	13139	5/16	5/16	5/16	5/16	3
HMG-1212-B	13140	3/8	3/8	3/8	3/8	4
HMG-1616-B	13141	1/2	1/2	1/2	1/2	4

- ▶ Short flute length with reduced neck for maximum rigidity.
- ▶ nACo coated for durability.
- ▶ Use air mist coolant for materials harder than RC40.
- ▶ Made from premium submicron grain carbide.



6 FLUTE, 45 DEGREE HELIX WITH RADIUS nACo COATED FOR HARDENED STEEL

TOOL	EDP	RADIUS	SIZE	SHANK	LOC	OAL
CCMG45-404	16794	.010	1/8	1/8	1/2	1-1/2
CCMG45-606	16786	.010	3/16	3/16	5/8	2
CCMG45-808	16787	.015	1/4	1/4	3/4	2-1/2
CCMG45-1010	16788	.020	5/16	5/16	13/16	2-1/2
CCMG45-1212	16789	.020	3/8	3/8	1	2-1/2
CCMG45-1616	16790	.025	1/2	1/2	1	3
CCMG45-2020	16791	.030	5/8	5/8	1-1/4	3-1/2
CCMG45-2424	16792	.035	3/4	3/4	1-1/2	4
CCMG45-3232	16793	.035	1	1	1-1/2	4

- ▶ nACo coated for increased tool life.
- ▶ For material over 50Rc.
- ▶ Increased core diameter for added strength.
- ▶ Use for light finishing cuts.
- ▶ Made from premium ultrafine grain carbide.

Tolerance $+.000/-0.002$