



CORNER RADIUS END MILLS METRIC, 2 AND 4 FLUTE



2 FLUTE		4 FLUTE		RADIUS	SIZE	SHK	LOC	OAL
TOOL	EDP	TOOL	EDP					
AMG-M3M2-R0.4	16851	CCMG-M3M2-R0.4	16870	.4	2	3	9	38
AMG-M3M2.5-R0.4	16852	CCMG-M3M2.5-R0.4	16871	.4	2.5	3	12	38
AMG-M3M3-R0.4	16853	CCMG-M3M3-R0.4	16872	.4	3	3	12	38
AMG-M4M3.5-R0.4	16854	CCMG-M4M3.5-R0.4	16873	.4	3.5	4	12	50
AMG-M4M4-R0.4	16855	CCMG-M4M4-R0.4	16874	.4	4	4	14	50
AMG-M5M4.5-R0.4	16856	CCMG-M5M4.5-R0.4	16875	.4	4.5	5	14	50
AMG-M5M5-R0.4	16857	CCMG-M5M5-R0.4	16876	.4	5	5	20	50
AMG-M6M6-R0.5	16858	CCMG-M6M6-R0.5	16877	.5	6	6	20	63
AMG-M8M7-R0.5	16859	CCMG-M8M7-R0.5	16878	.5	7	8	22	63
AMG-M8M8-R0.5	16860	CCMG-M8M8-R0.5	16879	.5	8	8	22	63
AMG-M10M9-R0.7	16861	CCMG-M10M9-R0.7	16880	.7	9	10	22	70
AMG-M10M10-R0.7	16862	CCMG-M10M10-R0.7	16881	.7	10	10	25	70
AMG-M12M12-R0.7	16863	CCMG-M12M12-R0.7	16882	.7	12	12	25	76
AMG-M14M14-R0.8	16864	CCMG-M14M14-R0.8	16883	.8	14	14	32	89
AMG-M16M16-R0.8	16865	CCMG-M16M16-R0.8	16884	.8	16	16	38	89
AMG-M18M18-R1.0	16866	CCMG-M18M18-R1.0	16885	1.0	18	18	38	100
AMG-M20M20-R1.0	16867	CCMG-M20M20-R1.0	16886	1.0	20	20	38	100
AMG-M22M22-R1.5	16868	CCMG-M22M22-R1.5	16887	1.5	22	22	38	100
AMG-M25M25-R1.5	16869	CCMG-M25M25-R1.5	16888	1.5	25	25	38	100

- ▶ Used when a radius is permissible.
- ▶ Made from premium submicron grain carbide.

Tolerance $\pm .000/- .050$ mm



NOTE: All dimensions listed are in millimeters (mm).

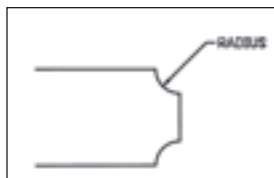


CORNER ROUNDING 4 FLUTE, SINGLE END



TOOL	EDP	RADIUS	PILOT	SHK	OAL
RCMG-M6M1	13632	1	4	6	63
RCMG-M6M1.5	13633	1.5	3	6	63
RCMG-M8M2	13634	2	4	8	63
RCMG-M12M3	13635	3	6	12	76
RCMG-M16M4	13636	4	8	16	89

NOTE: All dimensions listed are in millimeters (mm).



- ▶ Can provide uniform finish on corners.
- ▶ Radius is form relieved.
- ▶ Made from premium submicron grain carbide.

COATINGS: To order coated tools, add TiN, TiCN, or AlTiN after the tool name or change the first digit of the EDP to 2 for TN, 4 for TiCN, or 5 for AlTiN.