

STUB LENGTH DRILLS FRACTIONAL SIZES



- ▶ 135° notched point suitable for titanium and stainless materials.
- ▶ Made from premium submicron grain carbide.

Tolerance $\pm .0000/- .0005$

TOOL	EDP	SIZE	DECIMAL EQUIV.	LOC	OAL
IDR-3/64	17138	3/64	.0469	1/2	1-1/2
IDR-1/16	17139	1/16	.0625	5/8	1-5/8
IDR-5/64	17140	5/64	.0781	11/16	1-11/16
IDR-3/32	17141	3/32	.0938	3/4	1-3/4
IDR-7/64	17142	7/64	.1094	13/16	1-13/16
IDR-1/8	17143	1/8	.1250	7/8	1-7/8
IDR-9/64	17144	9/64	.1406	15/16	1-15/16
IDR-5/32	17145	5/32	.1562	1	2-1/16
IDR-11/64	17146	11/64	.1719	1-1/16	2-1/8
IDR-3/16	17147	3/16	.1875	1-1/8	2-3/16
IDR-13/64	17148	13/64	.2031	1-3/16	2-1/4
IDR-7/32	17149	7/32	.2188	1-1/4	2-3/8
IDR-15/64	17150	15/64	.2344	1-5/16	2-7/16
IDR-1/4	17151	1/4	.2500	1-3/8	2-1/2
IDR-17/64	17152	17/64	.2656	1-7/16	2-5/8
IDR-9/32	17153	9/32	.2812	1-1/2	2-11/16
IDR-19/64	17154	19/64	.2969	1-9/16	2-3/4
IDR-5/16	17155	5/16	.3125	1-5/8	2-13/16
IDR-21/64	17156	21/64	.3281	1-11/16	2-15/16
IDR-11/32	17157	11/32	.3438	1-11/16	3
IDR-23/64	17158	23/64	.3594	1-3/4	3-1/16
IDR-3/8	17159	3/8	.3750	1-13/16	3-1/8
IDR-25/64	17160	25/64	.3906	1-7/8	3-1/4
IDR-13/32	17161	13/32	.4062	1-15/16	3-5/16
IDR-27/64	17162	27/64	.4219	2	3-3/8
IDR-7/16	17163	7/16	.4375	2-1/16	3-7/16
IDR-29/64	17164	29/64	.4531	2-1/8	3-9/16
IDR-15/32	17165	15/32	.4688	2-1/8	3-5/8
IDR-31/64	17166	31/64	.4844	2-3/16	3-11/16
IDR-1/2	17167	1/2	.5000	2-1/4	3-3/4
IDR-9/16	17993	9/16	.5625	2-1/2	4
IDR-5/8	17994	5/8	.6250	2-3/4	5
IDR-3/4	17995	3/4	.7500	3	5

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STUB LENGTH DRILLS LETTER SIZES



TOOL	EDP	SIZE	DECIMAL EQUIV.	LOC	OAL
IDR-A	17168	A	.234	1-5/16	2-7/16
IDR-B	17169	B	.238	1-3/8	2-1/2
IDR-C	17170	C	.242	1-3/8	2-1/2
IDR-D	17171	D	.246	1-3/8	2-1/2
IDR-E	17172	E	.250	1-3/8	2-1/2
IDR-F	17173	F	.257	1-7/16	2-5/8
IDR-G	17174	G	.261	1-7/16	2-5/8
IDR-H	17175	H	.266	1-1/2	2-11/16
IDR-I	17176	I	.272	1-1/2	2-11/16
IDR-J	17177	J	.277	1-1/2	2-11/16
IDR-K	17178	K	.281	1-1/2	2-11/16
IDR-L	17179	L	.290	1-9/16	2-3/4
IDR-M	17180	M	.295	1-9/16	2-3/4
IDR-N	17181	N	.302	1-5/8	2-13/16
IDR-O	17182	O	.316	1-11/16	2-15/16
IDR-P	17183	P	.323	1-11/16	2-15/16
IDR-Q	17184	Q	.332	1-11/16	3
IDR-R	17185	R	.339	1-11/16	3
IDR-S	17186	S	.348	1-3/4	3-1/16
IDR-T	17187	T	.358	1-3/4	3-1/16
IDR-U	17188	U	.368	1-13/16	3-1/8
IDR-V	17189	V	.377	1-7/8	3-1/4
IDR-W	17190	W	.386	1-7/8	3-1/4
IDR-X	17191	X	.397	1-15/16	3-5/16
IDR-Y	17192	Y	.404	1-15/16	3-5/16
IDR-Z	17193	Z	.413	2	3-3/8

STUB LENGTH DRILLS WIRE SIZES



TOOL	EDP	SIZE	DECIMAL EQUIV.	LOC	OAL
IDR-1	17194	1	.2280	1-5/16	2-7/16
IDR-2	17195	2	.2210	1-5/16	2-7/16
IDR-3	17196	3	.2130	1-1/4	2-3/8
IDR-4	17197	4	.2090	1-1/4	2-3/8
IDR-5	17198	5	.2055	1-1/4	2-3/8
IDR-6	17199	6	.2040	1-1/4	2-3/8
IDR-7	17200	7	.2010	1-3/16	2-1/4
IDR-8	17201	8	.1990	1-3/16	2-1/4
IDR-9	17202	9	.1960	1-3/16	2-1/4
IDR-10	17203	10	.1935	1-3/16	2-1/4
IDR-11	17204	11	.1910	1-3/16	2-1/4
IDR-12	17205	12	.1890	1-3/16	2-1/4
IDR-13	17206	13	.1850	1-1/8	2-3/16

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STUB LENGTH DRILLS WIRE SIZES - End of List



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TOOL	EDP	SIZE	DECIMAL EQUIV.	LOC	OAL
IDR-14	17207	14	.1820	1-1/8	2-3/16
IDR-15	17208	15	.1800	1-1/8	2-3-16
IDR-16	17209	16	.1770	1-1/8	2-3/16
IDR-17	17210	17	.1730	1-1/8	2-3/16
IDR-18	17211	18	.1695	1-1/16	2-1/8
IDR-19	17212	19	.1660	1-1/16	2-1/8
IDR-20	17213	20	.1610	1-1/16	2-1/8
IDR-21	17214	21	.1590	1-1/16	2-1/8
IDR-22	17215	22	.1570	1-1/16	2-1/8
IDR-23	17216	23	.1540	1	2-1/16
IDR-24	17217	24	.1520	1	2-1/16
IDR-25	17218	25	.1495	1	2-1/16
IDR-26	17219	26	.1470	1	2-1/16
IDR-27	17220	27	.1440	1	2-1/16
IDR-28	17221	28	.1405	15/16	1-15/16
IDR-29	17222	29	.1360	15/16	1-15/16
IDR-30	17223	30	.1285	15/16	1-15/16
IDR-31	17224	31	.1200	7/8	1-7/8
IDR-32	17225	32	.1160	7/8	1-7/8
IDR-33	17226	33	.1130	7/8	1-7/8
IDR-34	17227	34	.1110	7/8	1-7/8
IDR-35	17228	35	.1100	7/8	1-7/8
IDR-36	17229	36	.1065	13/16	1-13/16
IDR-37	17230	37	.1040	13/16	1-13/16
IDR-38	17231	38	.1015	13/16	1-13/16
IDR-39	17232	39	.0995	13/16	1-13/16
IDR-40	17233	40	.0980	13/16	1-13/16
IDR-41	17234	41	.0960	13/16	1-13/16
IDR-42	17235	42	.0935	3/4	1-3/4
IDR-43	17236	43	.0890	3/4	1-3/4
IDR-44	17237	44	.0860	3/4	1-3/4
IDR-45	17238	45	.0820	3/4	1-3/4
IDR-46	17239	46	.0810	3/4	1-3/4
IDR-47	17240	47	.0785	3/4	1-3/4
IDR-48	17241	48	.0760	11/16	1-11/16
IDR-49	17242	49	.0730	11/16	1-11/16
IDR-50	17243	50	.0700	11/16	1-11/16
IDR-51	17244	51	.0670	11/16	1-11/16
IDR-52	17245	52	.0635	11/16	1-11/16
IDR-53	17246	53	.0595	1/2	1-1/2
IDR-54	17247	54	.0550	1/2	1-1/2
IDR-55	17248	55	.0520	1/2	1-1/2
IDR-56	17249	56	.0465	1/2	1-1/2

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STUB LENGTH DRILLS
METRIC SIZES



TOOL	EDP	SIZE	DECIMAL EQUIV.	LOC	OAL
IDR-1.5MM	17415	1.5	.0591	13	38
IDR-2MM	17416	2	.0787	19	45
IDR-2.5MM	17417	2.5	.0984	21	46
IDR-3MM	17418	3	.1181	22	48
IDR-3.5MM	17419	3.5	.1378	24	52
IDR-4MM	17420	4	.1575	27	53
IDR-4.5MM	17421	4.5	.1772	29	55
IDR-5MM	17422	5	.1969	30	57
IDR-5.5MM	17423	5.5	.2165	32	60
IDR-6MM	17424	6	.2362	33	61
IDR-6.5MM	17425	6.5	.2559	35	63
IDR-7MM	17426	7	.2756	38	68
IDR-7.5MM	17427	7.5	.2953	40	70
IDR-8MM	17428	8	.3150	41	71
IDR-8.5MM	17429	8.5	.3346	24	76
IDR-9MM	17430	9	.3543	44	78
IDR-9.5MM	17431	9.5	.3740	46	79
IDR-10MM	17432	10	.3937	48	83
IDR-10.5MM	17433	10.5	.4134	51	86
IDR-11MM	17434	11	.4331	52	87
IDR-11.5MM	17435	11.5	.4528	54	90
IDR-12MM	17436	12	.4724	54	92

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Size, LOC, and OAL dimensions are in millimeters (mm).

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