



Drill Test Report

5565 Venture Drive
Cleveland, OH 44130
www.melintool.com

Distributor: _____
Requested by: _____
Phone: _____ E-Mail: _____
End User: _____
Contact Name: _____

City & State: _____
Date: _____
Fax: _____
Part Name: _____
Phone: _____

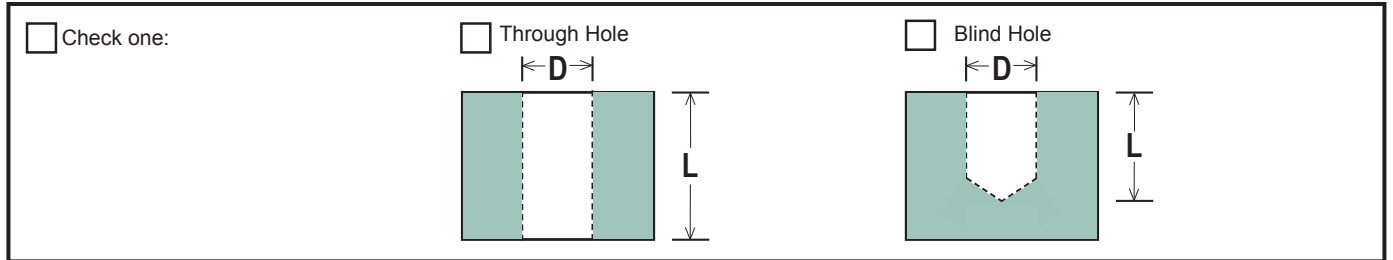
Machine Type: _____ HP: _____ Spindle Taper: _____ Holder: _____
Material: _____ Hardness Hrc: _____ Bhn: _____

Machining Conditions: Check One: Rotary: _____ Stationary: _____
Check One: Horizontal: _____ Vertical: _____
Check One: CNC Mill: _____ CNC Lathe: _____ Other: _____
Part Holding Condition: Check One: Fixture: _____ Vise: _____ Other: _____
Coolant Method: Check One: Hi-Pressure: Y ___ N ___ PSI: _____
Type of Coolant: Check One: Full Syn: _____ Semi Syn: _____ Other: _____

Test Objective: Tool Life: _____ Chip Control: _____ No Holes: _____ Cycle Time: _____

Technical Data

	Current Tool	Melin Tool
Drill Type-----	Tool # _____	Tool # _____
Coating-----	Type: _____	Type: _____
	Drill Dia: _____ Tolr: +/- _____	Drill Dia: _____ Tolr: +/- _____
	SFPM: _____	SFPM: _____
	RPM: _____	RPM: _____
	IPR: _____ IPM: _____	IPR: _____ IPM: _____
	Hole Depth: _____	Hole Depth: _____
	Blind Hole: _____ Thru-Hole: _____	Blind Hole: _____ Thru-Hole: _____
	Pre-Drill: Y ___ N ___ (*)	Pre-Drill: Y ___ N ___ (*)
(*) Pre-drilling is required in 7xD		
Tool Life-----	No Parts: _____	No Parts: _____
Pick One	Linear Inchs: _____	Linear Inchs: _____
	No of Holes: _____	No of Holes: _____
Cost \$-----	Price: \$ _____	Price: \$ _____



Comments: _____

